

LINMAST INDUCTION HEATER OPERATIONAL STEPS



Step 1

- a) Open Core Arm
- b) Place Bearing on Heating Platform

Step 2

- a) Close Core Arm
- b) Attach the Magnetic Temperature Sensor to Bearing Inner Race
- c) Press 'Start' and heating begins



Step 3

- a) When set temperature is reached Automatic Demagnetisation will occur and an Audio Alarm will sound
- b) Lift Core Arm.

Step 4

- a) Place Magnetic Temperature Sensor on Opposite Pole
- b) Use the Thermal Gloves provided to remove bearing from platform



Heating Small Bearings using Cross Bar

- a) Open Core Arm
- b) Place Cross Bar through Bearing
- c) Place Cross on Vertical poles
- d) Place Magnetic Temperature Sensor on Bearing
- e) Press 'START' and heating begins

LINMAST INDUCTION HEATER OPERATOR'S MENU

